

## Caiet de sarcini Masina de gaurit cu coloana



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Drilling capacity max.	32 mm
Filetul maxim-Thread cutting max.	M24
Throat min./max.	300 - 1000 mm
Vertical movement of the support	470 mm
Travel of drill head (horizontally)	700 mm
Spindle stroke	280 mm
Morse taper	MT 4
Speeds	(16) 32 - 2500 rpm
Feed area	(8) 0,10 - 1,25 mm/rev
Distance spindle / box table	0 - 550 mm
Distance spindle / base	220 - 1000 mm
Clamping surface base	1000 x 800 mm
Box table (L x W x H)	600 x 450 x 450 mm
Motor power	2,2 kW
Machine dimension (L x W x H)	1760 x 800 x 2050 mm
Weight approx.	1600 kg

- Big dimensioned, grinded base, ideal for working on large workpieces
- Thick-walled, grinded column for increased conductivity of the support
- Ideal for drilling, counterboring, grinding and thread cutting
- Easy adjustment in height of the extension arm via lifting motor
- Extension arm and drill head with hydraulic clamping
- Hardened and grinded gear wheels running in oil bath
- Guideways on the support are hardened and grinded

#### **Standard accessories:**

- Box table
- Halogen light
- Coolant pump
- Lifting motor
- Hydraulic motor